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AUG 21 2018

D412-705-017
Job Sheet 182239



Part No: D412-705-017

Job Qty: 2 ea

Part Name: N1 Gearbox Access Panel



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/21/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG IIN-D412-705 REV F SHEET 18, D3255 REV B IPP Rev:C Removed Manufacturing 06-08-02 JLM IPP
Rev:D ECN 1052 07-11-06 DD verified by: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Stores/Pkg-2	6:30	SEP 20 2018
110	Packaging	2 pcs	9/14/18	9/14/18	0.00	0.00	Packaging1-4	6:30	SEP 20 2018
120	QC	2 pcs	9/14/18	9/14/18	0.00	0.00	QC4	9:00	SEP 20 2018
130	Packaging	2 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-2	6:00	SEP 20 2018
135	DC	2 pcs	9/14/18	9/14/18	0.00	0.00	DC	9:00	SEP 20 2018
140	QC21-FG	2 Ea	9/14/18	9/14/18	0.00	0.00	QC21	9:00	SEP 20 2018

Part Op 130 - Identify and pack for shipping as per PPP D412-705-017 Location : FG027
Descriptions: 135 - Photocopy bluefile & type labels per PPP D412-705-017 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	60 Ea (30 ea)	90-Start up Operation	5041124
D3255-041	Access Panel Assembly LH	2 Ea (1 ea)	90-Start up Operation	5110535
D3255-042	Access Panel Assembly	2 Ea (1 ea)	90-Start up Operation	5110867
MS20427M3-3	Rivet	72 Ea (36 ea)	90-Start up Operation	Em136741-4
MS21060-L3K	Nut Plate	36 Ea (18 ea)	90-Start up Operation	5083548x22 5090632
MS9321-09	Washer	60 Ea (30 ea)	90-Start up Operation	Em136740-15

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C3A	60	273	0
	D3255-041	2	0	0
	D3255-042	2	0	0
	MS20427M3-3	72	619	0
	MS21060-L3K	36	160	0
	MS9321-09	60	335	0

Part Specifications

Specifications could not be found.



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Container No: S111806



Part: D412-705-017

Job No: 182239

Serial No/Batch: S111806

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH04-25 Issue 1, FAA STC ST01994NY 04/09/21, EASA ST

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-705-011	TWIN PAK E-Z ACCESS KIT
1	X						D412-705-013	INTAKE PLENUM ACCESS PANEL KIT
1		X					D412-705-015	DRIVESHAFT TUNNEL MODIFICATION KIT
1			X				D412-705-017	N1 GEARBOX ACCESS PANEL KIT
1				X			D412-705-019	C-BOX OIL COOLER LINE SUPPORT ACCESS KIT
1					X		D412-705-021	OIL PRESSURE TRANSMITTER ACCESS KIT
1						X	D412-705-023	OIL COOLER SUPPORT REMOVABLE LOWER PANEL KIT
	1						D3245-041	ACCESS PANEL ASSEMBLY, LH
	1						D3245-042	ACCESS PANEL ASSEMBLY, RH
	2						D3245-043	DOOR ASSEMBLY
	2						D3245-9	GASKET
	2						D3245-11	GASKET
	2						D3245-13	GASKET
			1				D3255-041	ACCESS PANEL ASSEMBLY, LH
			1				D3255-042	ACCESS PANEL ASSEMBLY, RH
		1					D3256-1	ACCESS PANEL
		1					D3256-3	GASKET
				1			D3259-041	ACCESS PANEL ASSEMBLY, LH
				1			D3259-042	ACCESS PANEL ASSEMBLY, RH
					1		D3307-041	ACCESS PANEL ASSEMBLY
						30	AN3-3A	BOLT
		22	30		6		AN3C3A	BOLT
		3					AN3C4A	BOLT
						30	AN960JD10	WASHER
16	44	36			12		MS20427M3-3	* RIVET
						4	MS21051-L3K	NUT PLATE
8	22	18			6		MS21060-L3K	NUT PLATE
						18	MS21069-L3K	NUT PLATE
		25	30		6		MS9321-09	WASHER

* Acceptable to substitute for MS20615M3-3 rivets. At installation, it is acceptable to use longer rivets if required.

REFERENCE ONLY

Change Record

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Part Number: D412-705-017

Description: NI GEARBOX ACCESS PANEL

[illegible]